2018 Annual Inspection of CCR Units

Limestone Electric Generating Station Jewett, Texas

January 2019

Prepared For

NRG Texas Power LLC

Tony Dworaczyk, P.G. Senior Project Manager

Jason Leik, P.E. Program Manager

Certification

Annual Inspection of CCR Units

Limestone Generating Station

I, the undersigned Texas Professional Engineer, hereby certify that I am familiar with the technical requirements of Title 40 Code of Federal Regulations Part 257 Subpart D (§257). I also certify that it is my professional opinion that, to the best of my knowledge, information, and belief, that the information in this demonstration is in accordance with current good and accepted engineering practice(s) and standard(s), and meets the requirements of §257.60 through §257.64. I certify that this Report was prepared by me and that I am a registered professional engineer under the laws of the State of Texas.

For the purpose of this document, "certify" and "certification" shall be interpreted and construed to be a "statement of professional opinion". The certification is understood and intended to be an expression of my professional opinion as a Texas Licensed Professional Engineer, based upon knowledge, information, and belief. The statement(s) of professional opinion are not and shall not be interpreted or construed to be a guarantee or a warranty of the analysis herein.

	91043	V
Jason Leik, P.E.	Texas License Number	
/h2	1/8/19	
Signature of Professional Engineer	Date	

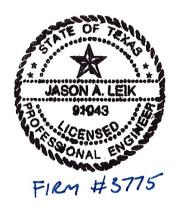


Table of Contents

Cert	ification		2
Tab	le of Conte	ents	3
1.	EXECUTIV	/E SUMMARY	4
2.	INTRODU	ICTION	4
3.	PURPOSE	/OBJECTIVE	4
4.	CCR UNIT	DESIGN & BACKGROUND	5
4	.1. UNI	Γ 004 LANDFILL	5
4	.2. UNI	T 003 SECONDARY E POND	6
5.	CCR UNIT	INSPECTION OBSERVATIONS & FINDINGS	6
5	.1. UNI	Γ 004 LANDFILL	6
	5.1.1.	CAPPED AREAS	6
	5.1.2.	UNCAPPED LANDFILL AREAS	7
	5.1.3.	AREAS UNDER CONSTRUCTION	7
	5.1.4.	REVIEW OF CCR INVENTORY	8
5	.2. UNI	T 003 SECONDARY E POND	8
	5.2.1.	CHANGES IN GEOMETRY	8
	5.2.2.	REVIEW OF EXISTING INSTRUMENTATION	8
	5.2.3.	IMPOUNDMENT PARAMETERS	8
	5.2.4.	VISUAL INDICATION OF ACTUAL OR POTENTIAL STRUCTURAL WEAKNESSES	9
	5.2.5.	OTHER CHANGES	9
6.	REVIEW (OF WEEKLY INSPECTIONS	10
7.	MAINTEN	IANCE RECOMMENDATIONS	10
8.	CRITERIA		10
9.	LIMITATI	ONS	10
10.	REFERI	ENCES	10
11.	CONCL	USIONS	10
FIGI	JRES		12
DHC	TOGDADH	ıc	12

1. EXECUTIVE SUMMARY

On November 7, 2018, a representative of TRC Environmental Corporation (TRC) performed an inspection of the CCR units at the Limestone Generating Station, located at 3964 FM 39, Jewett, Texas. This work was performed to satisfy the requirement for an Annual Inspection by a qualified professional engineer, as required by 40 CFR Part 257, the U.S. Environmental Protection Agency rule on Disposal of Coal Combustion Residuals From Electric Utilities, which is referred to herein as the Federal CCR Rule.

The applicable CCR landfill areas and impoundments (CCR units) were visually inspected by Mr. Jason Leik, P.E. (licensed in Texas). The inspection included performing a visual inspection of the applicable units to identify areas requiring maintenance and showing signs of distress or malfunction of the CCR units. TRC also reviewed the available documentation related to the CCR units at the Limestone Generating Station.

This inspection evaluated:

- Unit 004 Landfill, and
- Unit 003 Secondary E Pond.

TRC did not observe any evidence of ongoing or imminent failure of the landfill cell. There were no structural deficiencies noted based on TRC's observations.

No maintenance items were identified in this annual inspection.

Based on a review of available documents and the visual inspection, it is TRC's opinion that Unit 004 Landfill and Unit 003 Secondary E Pond have been designed, constructed, are currently operated, and are maintained in a manner that is consistent with and in accordance with recognized and generally accepted good engineering standards.

2. INTRODUCTION

This report presents the observations and findings of the 2018 annual inspection at the Limestone Generating Station. The Limestone Generating Station is located near Jewett, Texas. Specifically, the majority of the generating station is in Limestone County, while most of the CCR units are in Freestone County. The power station is owned and operated by NRG Texas Power, LLC.

The Limestone Generating Station includes two coal fired generating units with a total rated net capacity of 1,689 MW. The station is fueled by a mix of locally mined lignite and coal imported from the Powder River Basin in Wyoming.

The general arrangement of the station is depicted in Figure 1.

3. PURPOSE/OBJECTIVE

This document is prepared to provide compliance with the annual inspection requirements for CCR units as required by 40 CFR Part 257, the U.S. Environmental Protection Agency rule on Disposal of Coal Combustion Residuals From Electric Utilities (Reference 1). Specifically, Section 257.84(b) of the Federal CCR Rule pertains to the annual inspection requirements for CCR landfills.

This document reports the annual inspection by a qualified professional engineer for all existing landfills (landfills that receive CCR material after October 19, 2015).

The tasks included with this annual report are:

- Inspection of CCR units by a qualified professional engineer to evaluate if the design, construction, operation, and maintenance of the units are consistent with recognized and generally accepted good engineering standards.
- Review of available operational records and information concerning the status and condition of the CCR unit, including, but not limited to, files available in the operating record, and the results of weekly inspections by a qualified person;
- Visual inspection of the CCR unit to identify signs of distress or malfunction of the CCR unit and appurtenant structures.
- Preparation of this inspection report, as required by the CCR Rule, addresses the following:
 - Any changes in geometry of the CCR units since the previous annual inspection;
 - o The approximate volume of CCR contained in the units at the time of inspection;
 - Any appearances of actual or potential structural weaknesses of the CCR units, in addition to any existing conditions that are disrupting or have the potential to disrupt the operation and safety of the CCR units and appurtenant structures; and
 - Any other change(s) which may have affected the stability or operation of the CCR units since the previous annual inspection.

NRG provided prior reports and design drawings as inputs to this inspection.

4. CCR UNIT DESIGN & BACKGROUND

The following CCR units are considered in this annual inspection:

- Unit 004 Landfill, and
- Unit 003 Secondary E Pond.

The following paragraphs summarize the design and construction of these CCR units and evaluate the applicability of the Federal CCR Rule to each CCR unit.

4.1. UNIT 004 LANDFILL

The landfill is located east of FM 39. The landfill areas are designed as Class II Industrial Waste Landfill under the criteria of the Texas Commission on Environmental Quality (TCEQ). The landfill is managed using tracking areas indicated on Figure 2. These areas have no physical boundaries in the landfill and are hydraulically connected. The areas are considered to be in one of three stages. The stages for the tracking areas are capped, uncapped, and areas under construction.

The landfill is constructed with a compacted clay liner with a minimum thickness of two feet. Areas that are capped are capped with a compacted clay cover that is at least three feet thick. The landfill cap is then covered with a minimum of one foot of topsoil to aid in proper vegetation protection for the cover. NRG reports that quality control and assurance testing was performed on the liner and cover.

Stormwater runoff is collected from capped areas with a perimeter ditch, while an interceptor ditch surrounds the uncapped areas that contain CCR materials to intercept the stormwater runoff and any CCR material that is eroded from the uncapped areas. This interceptor ditch drains into Pond 002.

4.2. UNIT 003 SECONDARY E POND

The Dewatered Sludge Disposal Area (Secondary E) Pond is also east of Highway 39 and is used as a treatment pond to stabilize the blowdown from the FGD system. Specifically, a fly ash product, Stabile Mix D, is mixed with wastewater from the FGD sludge thickener overflow to allow a chemical reaction to stabilize the FGD blowdown. The solidified material is then excavated from the pond, dewatered and transported to the landfill for disposal.

The Secondary E Pond is approximately 645 feet by 374 feet, and is bisected by an interior berm. The pond bottom elevation is 476 feet and the perimeter berm height elevation is 485 feet. The dike toe elevation on the northernmost point is approximately 460 feet.

Portions of the western and southern dikes have wider than typical dike crests. Portions of the southern and western dikes are 50 feet to 80 feet wide at the crest. The Secondary E Pond has a random fill (unclassified material) embankment with a 3 foot thick clay liner, for which construction quality control testing has been performed.

Since the Secondary E Pond is not fully incised, an annual inspection is required as documented in the subsequent sections of this report.

CCR UNIT INSPECTION OBSERVATIONS & FINDINGS

On November 7, 2018, Mr. Jason Leik, PE (Texas) along with Jason Scott of NRG, visually inspected the CCR units at the Limestone Generating Station. This visual inspection was performed to evaluate if the design, construction, operation, and maintenance of each applicable CCR unit is consistent with recognized and generally accepted good engineering standards.

5.1. UNIT 004 LANDFILL

The location and general arrangement of the landfill is depicted on Figure 2. The individual areas discussed in this report are also depicted on Figure 2.

The landfill at the Limestone Station is a single CCR unit that has distinct areas for waste storage. For this report, the landfill is considered in three distinct life cycle stages:

- Landfill areas that have been filled, capped and vegetated are considered as "capped areas",
- Landfill areas that currently receive CCR waste are considered "uncapped areas", and
- Landfill areas where construction tasks are underway to place the clay liner for future CCR material storage are considered to be "areas under construction".

5.1.1. CAPPED AREAS

Although landfill Areas 1, 2, 3, 5, 6, 9 and 10 are considered to be capped areas, exposed slopes of CCR material are present in areas 1, 3, 6 and 10, where uncapped and areas under construction abut the existing CCR material. The plateaued portion of the capped areas is well vegetated and generally well graded to prevent the impoundment of storm water as depicted in Photographs P-1 through P-4.

Drainage structures constructed to transfer storm water from the top of the capped areas down to the perimeter ditch consist of concrete lined rundown channels. One rundown channel is present in Area 1 and a second in Area 5. These channels do exhibit some cracks but are considered to be in good condition as shown in Photograph P-14.

The rundown channels drain into a perimeter drainage ditch that flows around the west and south sides of the landfill. Since the flow in these channels is storm water off the capped section of the landfill that has not contacted CCR materials, this flow is separated from the perimeter interceptor ditch that collects contact water from uncapped areas of the landfill.

The side slopes of the capped landfill areas are well vegetated and have appropriate interceptor ditches as depicted in Photographs P-1 through P-4.

Historical reports indicate that some water seepage was observed at the landfill toe near the southern corner of Area 9. French drains were installed with drainage into a sump as indicated in previous reports. TRC did not observe any evidence of ongoing seepage.

TRC did not observe visual evidence of slope instability in the capped portions of the landfill.

5.1.2. UNCAPPED LANDFILL AREAS

Areas 4, 7, 8 and 11 are considered to be uncapped areas.

Given the dynamic nature of active landfill areas, the comments presented herein represent TRC's observations made on November 6, 2018 and may or may not represent the conditions present at other times.

The "work in progress" nature of active landfill areas result in exposed slopes of CCR material that will either be capped, or where areas under construction will be filled and the existing CCR material slope will be abutted by material placed in the new area. These exposed CCR slopes are encompassed by the interceptor ditch that collects storm water runoff from uncapped areas and collects any CCR material that erodes or sloughs off the exposed CCR material slopes.

These uncapped CCR slopes drain down into the interceptor ditch as shown in Photographs P-6 and P-7. The interceptor ditch directs the storm water runoff and any eroded CCR material to Pond 002.

The haul road used to transport CCR materials to the top of the landfill is shown in Photograph P-5. During the site inspection, no ruts were observed despite some rainfall in the preceding days, demonstrating that the CCR materials can be placed in a relatively stable condition.

A typical view on the upper plateau level of the uncapped portion of the landfill is shown in Photographs P-5 and P-6.

Since this area is a work in progress and since the interceptor ditch is functioning to collect contact water and eroded CCR materials, it is TRC's opinion that this area is operated in accordance with generally accepted industry standards.

5.1.3. AREAS UNDER CONSTRUCTION

Areas 12 through 20 are areas under construction.

The earthwork activities to install the compacted clay liner in these areas is in various stages of construction. Photograph P-6 and P-7 show Areas 13, 14, 17, 19 and 20 that have partially completed clay liners. Photograph P-8 shows Area 12A where the clay liner protective cover is in place and a more distant area of partially lined landfill area under construction.

5.1.4. REVIEW OF CCR INVENTORY

As required by the Federal CCR Rule, the approximate volume of stored CCR in the landfill, as provided by NRG, is:

• Unit 004 Landfill: Approximately 30.02 Million cubic yards.

Approximately 223,700 cubic yards were added to Unit 004 in 2018.

5.2. UNIT 003 SECONDARY E POND

The location and general arrangement of the Secondary E Pond are depicted on Figure 3.

At the time of the TRC inspection, The Secondary E Pond was partially filled with water, with piles of stabilized CCR material extending above the dike crest in the northern half of the impoundment. The exposed CCR material, including excavated material that projects to approximately the same height as the berm crest (Photographs P-13 and P-14) appears to be well stabilized rigid material.

At the time of the TRC inspection, the freeboard appeared to be more than two feet on both the north and south sides. Based on these observations, TRC believes maintenance of pond level is satisfactory to allow sufficient freeboard for precipitation.

5.2.1. CHANGES IN GEOMETRY

Federal CCR Rule Reference: 40 CFR 257.83(b)(2)(i)

Other than maintenance and solids removal from select impoundments, no noticeable changes in geometry were observed while performing the visual inspection of dikes and CCR surface impoundments.

5.2.2. REVIEW OF EXISTING INSTRUMENTATION

Federal CCR Rule Reference: 40 CFR 257.83(b)(2)(ii)

The Secondary E Pond outlet structure is equipped with a staff gauge. Maximum staff gauge readings, since the previous annual inspection, are reported in the next section.

5.2.3. IMPOUNDMENT PARAMETERS

Federal CCR Rule Reference: 40 CFR 257.83(b)(2)(iii), 257.83(b)(2)(iv), 257.83(b)(2)(v)

Tables 1, 2 and 3 provide various measurable impoundment parameters required by 40 CFR 257.83(b)(2)(iii) through (v) that have been recorded since the last annual inspection (November 8, 2017) and at the time this annual inspection was performed (November 6, 2018).

TABLE 1: APPROXIMATE WATER DEPTH AND WATER SURFACE ELEVATION
OF CCR SURFACE IMPOUNDMENTS

CCR Surface	Minimum	Maximum	Present	Minimum	Maximum	Present
Impoundment	Depth ¹ (ft)	Depth ¹ (ft)	Depth ² (ft)	Elevation ¹ (ft)	Elevation ¹ (ft)	Elevation ² (ft)
Unit 003 Secondary E Pond	2.7	4.8	4.8	478.7	480.8	480.8

Notes:

TABLE 2: APPROXIMATE AVERAGE CCR DEPTH AND AVERAGE CCR SURFACE ELEVATION WITHIN CCR SURFACE IMPOUNDMENTS¹

CCR Surface	Minimum	Maximum	Present	Minimum	Maximum	Present
Impoundment	Depth² (ft)	Depth ² (ft)	Depth ³ (ft)	Elevation ² (ft)	Elevation ² (ft)	Elevation ³ (ft)
Unit 003 Secondary E Pond	5.6	7.1	7.1	481.6	483.1	483.1

Notes:

- 2) At time of inspection on November 6, 2018.
- 3) Depths and elevations presented are averages over the aerial extent of each impoundment.
- 4) Since the previous annual inspection on November 8, 2017.
- 5) At time of inspection on November 6, 2018.

TABLE 3: APPROXIMATE STORAGE CAPACITY AND VOLUME OF IMPOUNDED WATER AND CCR AT TIME OF INSPECTION

CCR Surface Impoundment	Approximate Total Available Storage Capacity (ac-ft)	Approximate Actual Volume of Impounded Water (ac-ft)	Approximate Actual Volume of Impounded CCR (ac-ft)
Unit 003 Secondary E Pond	13.3	12	19

Note: The capacities utilized herein consider one foot of freeboard.

5.2.4. VISUAL INDICATION OF ACTUAL OR POTENTIAL STRUCTURAL WEAKNESSES

Federal CCR Rule Reference: 40 CFR 257.83(b)(2)(vi)

TRC observed the exposed interior and exterior slopes, toes of slopes and crests of slopes for the applicable CCR surface impoundments and did not observe any evidence of existing conditions that are disrupting or could plausibly have the potential to disrupt the operation and safety of the applicable CCR surface impoundments.

5.2.5. OTHER CHANGES

Federal CCR Rule Reference: 40 CFR 257.83(b)(2)(vii)

No other changes were observed which may have affected the stability or operation of the applicable CCR impoundments since the prior annual inspection.

¹⁾ Since the previous annual inspection on November 8, 2017.

²⁾ At time of inspection on November 6, 2018.

6. REVIEW OF WEEKLY INSPECTIONS

The weekly inspections by a qualified person (by NRG) have been performed and TRC has reviewed the reports. The inspections appear to be thorough and appropriately executed. Maintenance items were identified, resolved and documented in subsequent inspections.

7. MAINTENANCE RECOMMENDATIONS

At the time of this inspection, there are no repairs needed that pose immediate operational or safety concerns for the CCR units inspected. Based on the observations made by TRC on November 7, 2018, TRC recommends that the current maintenance practices such as control of vegetation and feral hogs, and repair of minor erosion areas before they become significant, be continued.

8. CRITERIA

This inspection been performed in accordance with the inspection requirements of the Federal CCR Rule (Reference 1) and generally accepted engineering practice. The TCEQ Guidelines for Operation and Maintenance of Dams in Texas (Reference 2) is considered to represent generally accepted practices and is considered to be an applicable criterion.

9. LIMITATIONS

Given the visual nature of this inspection, it must be recognized that latent conditions may be present that are not visually evident.

Given the work in progress nature of active pond and landfilling operations, this document only considers the conditions present at the time of the field inspection and information provided by NRG.

10. REFERENCES

- 1) 40 CFR Part 257, Hazardous and Solid Waste Management System: Disposal of Coal Combustion Residuals From Electric Utilities; Final Rule, April 17, 2015.
- 2) Texas Commission on Environmental Quality, Guidelines for Operation and Maintenance of Dams in Texas, November 2006.
- 3) Sargent & Lundy, Annual Inspection of CCR Impoundments and Landfill, January 15, 2016.

11. CONCLUSIONS

This annual inspection considered the following CCR units:

- Unit 004 Landfill, and
- Unit 003 Secondary E Pond.

TRC did not identify any evidence of ongoing or imminent failure of the CCR units. No structural deficiencies were noted during the 2018 inspection.

Based on the review of available documents and the visual inspection, it is TRC's opinion that Unit 004 Landfill and Unit 003 Secondary E Pond have been designed, constructed, are currently operated, and

are maintained in a manner that is consistent with recognized and generally accepted good engineering standards.

As discussed in Section 8, the ongoing maintenance efforts to promote grass vegetation and mitigate damage from feral hogs should continue. No other maintenance items were identified in this annual inspection.

FIGURES

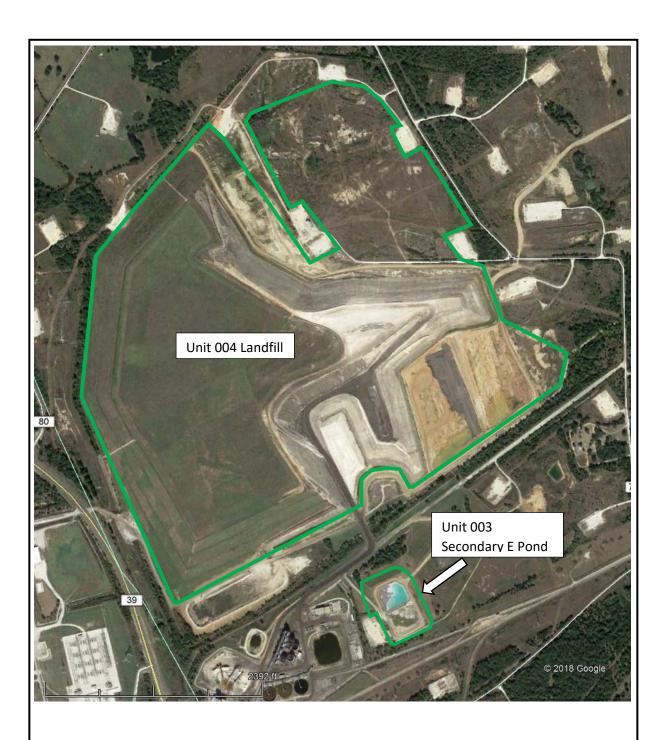






Figure 1 **Location of CCR Landfill and Impoundments Limestone Station**



Note: Aerial Image obtained using Google Earth Pro 7.3.2. Boundaries are approximate.

Suite 210 Arlington, Texas 76015

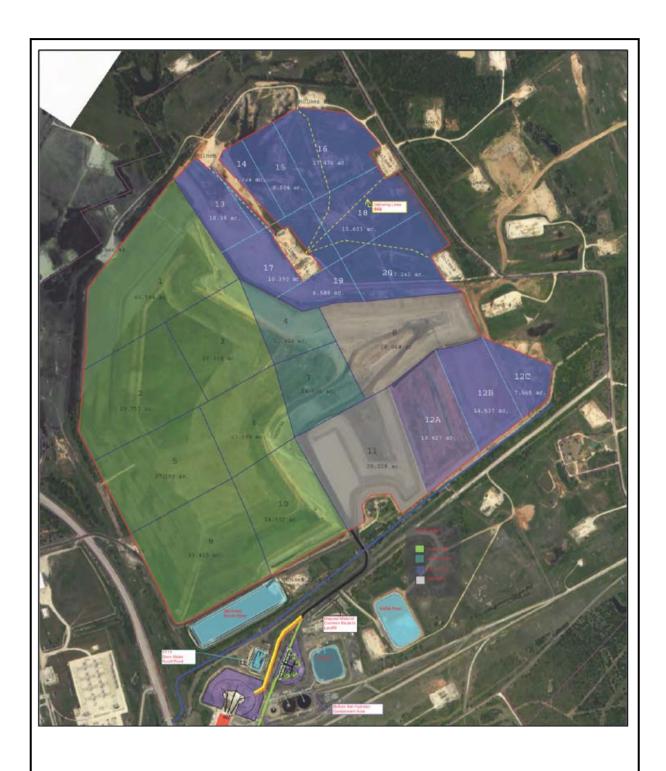




Figure 2 Aerial View of Unit 004 Landfill Limestone Station



700 Highlander Blvd Suite 210 Arlington, Texas 76015





Figure 3 Aerial View of Unit 003 Secondary E Pond Limestone Station



700 Highlander Blvd Suite 210 Arlington, Texas 76015

Note: Aerial Image obtained using Google Earth Pro 7.3.2 $\,$

PHOTOGRAPHS



Photograph P-1 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking north along west base and exterior slope of berm along areas 2, 5 and 9.



Photograph P-2 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking north along west crest and exterior slope of berm areas 2, 5 and 9.



Photograph P-3 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking northeast across top of capped areas 2, 3, 5, 6, 9, and 10.



Photograph P-4 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking east across top of capped areas 9 and 10.



Photograph P-5 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking north up temporary carry down channel from uncapped area 11.



Photograph P-6 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking north from peak of capped areas 9 and 10 towards areas 13, 14, and 17.



Photograph P-7 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking east from peak of capped areas 9 and 10 towards areas 19 and 20.



Photograph P-8 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking southeast from area 11 towards areas 12A.



Photograph P-9 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification)
Unit 004 Landfill – Looking east from northwest base of capped areas 1.



Photograph P-10 Taken September 10, 2018 by Jason Leik, P.E. (during Location Certification) Unit 004 Landfill – Looking southeast east from west of area 1. Lined carry down trench visible.



Photograph P-11 Taken November 6, 2018 by Jason Leik, P.E.
Unit 003 Secondary E Pond – Looking southeast towards center of southern half of E Pond.



Photograph P-12 Taken November 6, 2018 by Jason Leik, P.E. Unit 003 Secondary E Pond – Looking south along top of and interior of west berm



Photograph P-13 Taken November 6, 2018 by Jason Leik, P.E.
Unit 003 Secondary E Pond – Looking north along top of and interior of west berm



Photograph P-14 Taken November 6, 2018 by Jason Leik, P.E. Unit 003 Secondary E Pond – Looking northeast towards center of north half of pond